



EIBENSTOCK

Elektrowerkzeuge



Original Instructions



EOF 100





WARNING:

This product can expose you to chemicals including **METHANOL**, which is known to the State of California to cause birth defects or other reproductive harm.

For more information, go to:

www.P65Warnings.ca.gov

Important Safety Instructions

Important instructions and warning notices are allegorized on the machine by means of symbols:



Before you start working, read the operating instructions of the machine.



Work concentrated and carefully. Keep your work-place clean and avoid dangerous situations.



In order to protect the user, take precautions.

During work you should wear ear protectors, goggles, dust mask, protective gloves and sturdy work clothes!



Use ear protection



Wear safety goggles



Wear a dust mask



Wear protective gloves

Warning notices



Warning of general danger



Warning of dangerous voltage



Warning of hot surface





Danger of being ripped or cut

Technical Data

Surface Milling Machine EOF 100

Rated voltage:	120 V ~
Rated current:	9,6 A
Frequency:	60 Hz
Load speed:	10 000 rpm
Max. disc diameter:	4"
Spindle connection:	Ø 7/8"
Weight:	6,5 lbs.
Protection class:	II
Degree of protection:	IP 20
Interference suppression:	EN 55014 and 61000
Order no.:	06533000

Available special accessories:

Designation	Image	Application	Order No.
PCD milling disk		Mineral substrates For example concrete coatings, paint, carpet adhesive, contamination, graffiti	37116000
HM milling disk		Wood substrates For example paint, lacquer, coatings, not nail-proof	37124000

Content of Delivery

Surface Milling Machine **EOF 100** without milling disk with tool kit and operating instructions in a case.

Intended Use

With a milling disk suitable for the respective substrate the **EOF 100** is used for the removal of paint, lacquer, coatings, carpet adhesive, contamination, etc.

Use only milling disks recommended by the manufacturer. They have a low weight and a high rotation accuracy.

The use of other milling disks can cause damage to the device or a danger for the operator and leads to termination of the guarantee.

Safety Instructions



Safe work with the machine is only possible if you read this operating instruction completely and follow the instructions contained strictly. Additionally, the general safety instructions of the leaflet supplied with the tool must be observed. Prior to the first use, the user should absolve a practical training.



If the mains cable gets damaged or cut during the use, do not touch it, but instantly pull the plug out of the socket. Never use the tool with damaged mains cable.



The tool must neither be wet nor used in humid environment.

- Do not use the tool in an environment with danger of explosion.
- Do not drill into asbestos-containing materials.
- Modifications of the tool are prohibited.
- Never use the machine without dust guard.
Use machine with partly removed dust guard in corners only.
For other applications the dust guard must always be closed.
- Always check the tool, cable and plug before use and plug before use.
Have damages only repaired by specialists.
Insert the plug into the socket only when the tool switch is off.
- When you work outside, the machine has to be used with a fault-current circuit breaker with max. 30 mA.
- The machine should only work under supervision of somebody.
Plug and switch the machine off if it is not under supervision, in case of putting up and stripping down the machine, in case of voltage drop or when fixing or mounting an accessory.
- Switch the machine off if it stops for whatever reason. You avoid that it starts suddenly and not under supervision.
- Don't use the machine if a part of the housing is damaged or in case of damages on the switch, the cable or plug.
- Pay attention that the speed indicated on the grinding wheel meets or is higher than the max. speed indicated on the machine.
- Milling disks have to be stored and used carefully according to the instructions of the producer.
- Check the accessories before use. Do not use any products which are broken, cracked or damaged in another way.
- Before use, make sure that the tool is correctly fixed and fastened.
Let it run idle for about 30 seconds in a safe position. If considerable vibrations occur or if other defects are recognised, switch off immediately.
- Always lead the mains and extension cable as well as the extraction hose to the back away from the machine.

- Power tools have to be inspected by a specialist in regular intervals.
- Do not touch rotating parts.
- **During use, the operator and other persons standing nearby have to wear suitable ear protectors, a dust mask and protection goggles.**



- Make sure that persons in the work space are not endangered by particles flying around.
- Keep the handles dry, clean and free of oil and grease.
- **During operation, always hold the tool with both hands.**
- **Attention! The tool still runs for a little while after the machine was switched off.**

For further safety instructions, please refer to the enclosure!



Electrical Connection

Before starting the machine check the correspondence between voltage and frequency according to the data mentioned on the identification plate. Voltage differences from + 6 % and – 10 % are allowed. The grinder is made in protection class II. Only use extension cables with a sufficient cross-section. A cross-section which is too small could cause a considerable drop in performance and an overheating of machine and cable. The tool includes a start-up speed limiter to prevent fast expulsion fuses from unintended responding.

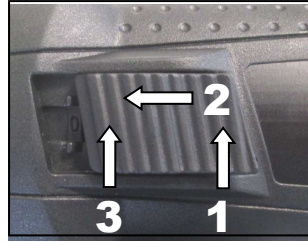
Recommended extension cord sizes for use with portable electric tools:

Length of Cord in Feet										
110 V		25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12
	2-3	18	18	16	14	14	12	12	10	10
	3-4	18	18	16	14	12	12	10	10	8
	4-5	18	18	14	12	12	10	10	8	8
	5-6	18	16	14	12	10	10	8	8	6
	6-8	18	16	12	10	10	8	6	6	6
	8-10	18	14	12	10	8	8	6	6	4
	10-12	16	14	10	8	8	6	6	4	4
	12-14	16	12	10	8	6	6	6	4	2
	14-16	16	12	10	8	6	6	4	4	2
	16-18	14	12	8	8	6	4	4	2	2
	18-20	14	12	8	6	6	4	4	2	2

Switching on and off

Short-Time Operation

Switching-on: Depress switch rocker at back (1), then push forwards (2) and hold. Switching-off: Release the switch rocker.



Permanent Operation

Switching-on: Depress switch rocker at back (1), then press forwards (2) and engage by pressing on the front end (3).

Switching-off: To switch off the power tool, release the switch rocker by pressing the rear end (4).

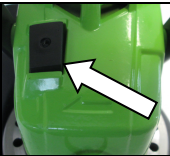


Changing the Diamond Grinding Wheel



Attention!

The milling disk might heat up enormously during operation. You could burn your hands or get cut or ripped by the segments. Therefore, always use protective gloves when changing the grinding wheel. Before any work on the tool, disconnect the plug from the mains!



Actuate the spindle stop and keep it pressed.

Use the face spanner to unscrew the driving nut.

Then remove the milling disk respectively mount the new one.

The assembly works the other way round!

Pay attention that the collar of the clamping nut faces away from the machine, as shown in the figure.

In order to check whether the spindle stop is released before you switch on the tool, turn the spindle slightly.

Let the machine run for a short period of time and in a safe position. If the machine does not run easily, stop working immediately.

Use only original accessory!

Dust Extraction

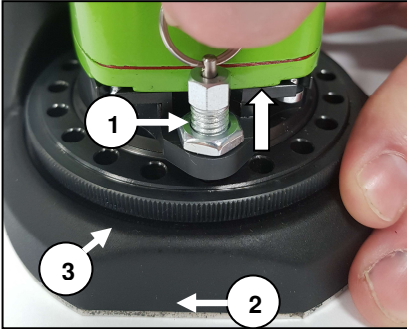
Dust which occurs during your work is hazardous to health. That is why the **EOF 100** must be used with a vacuum cleaner, and a dust mask has to be worn. The suitable Wet/Dry Vacuum Cleaner is available as accessory. It can directly be attached to the connection on the dust hood.

Setting the milling depth



WARNING!

Before adjusting the milling depth and the protective cover, disconnect the plug from the mains!



The required milling depth must be set before a new surface is started.

For this, pull the locking bolt (1) in upward direction (see arrow) and turn the adjustment ring (3) until the milling disk is flush with the protective cover (2). Check on a level surface that the milling elements and the protective cover have full contact.

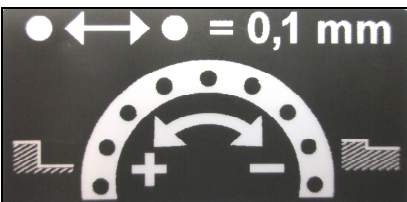
This means that the so-called "zero point" has been reached.



Now you can set the desired milling depth by turning the adjustment ring (3) in direction "+".

One lock stage (drill hole) on the adjustment ring corresponds to a milling depth of 0.1 mm.

When the locking bolt (1) has entered into one of the drill holes on the adjustment ring (3), the protective cover (2) can be turned separately in the desired direction.



← **Instruction label on the machine**

CAUTION!

Test the milling depth in advance on a test surface or start with a smaller milling depth and then adjust the milling depth in steps to the desired depth.

Instruction for Use

Switch the machine on and put it carefully on the surface you want to work on. Hold the tool with both hands and work with circular or linear movements.

For best working results: Don't put too much pressure on the surface you want to work on.

Do not remove more material than absolutely required. Avoid multiple passes over the area, as otherwise too much material is removed.

With wood surfaces, the milling does not result in a surface suitable for a new coating (paint...)

A finish grinding by hand or with a grinder (for example: orbital sander...) is required.

Care and Maintenance



Before the beginning of the maintenance- or repair works you have to disconnect the plug from the mains.

Repairs may be executed only by appropriately qualified and experienced personnel.

After every repair the machine has to be inspected by an electric specialist. Due to its design, the power tool needs a minimum of care and maintenance. The following works have to be carried out or rather the component parts have to be inspected:

- Always keep the power tool and the ventilation slots clean.
- During work, please pay attention that no particles get inside the machine.
- In case of failure, a repair has to be carried out by an authorised service workshop.

Environmental Protection



Raw Material Recycling Instead of Waste Disposal

To avoid damages on transportation, the power tool has to be delivered in a sturdy packing. Packaging as well as unit and accessories are made of recyclable materials and can be disposed accordingly.

The tool's plastic components are marked according to their material, which makes it possible to remove environmental friendly and differentiated because of available collection facilities.

Only for EU countries

Do not dispose of electric tools together with household waste material!



In observance of the European Directive 2012/19/EU on waste electrical and electronic equipment and its implementation in accordance with national law, electric tools that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Noise Emission/ Vibration

The indication of noise emission is measured according to DIN 45 635, part 21. The level of acoustic pressure on the work place could exceed 85 dB (A); in this case protection measures must be taken.



Wear ear protectors!

The typical hand-arm vibration is below 2.5 m/s².
Measured values determined according to EN 60 745.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Dust protection

Dust from material such as paint containing lead, some wood species, minerals and metal may be harmful. Contact with or inhalation of the dust may cause allergic reactions and/or respiratory diseases to the operator or bystanders.

Certain kinds of dust are classified as carcinogenic such as oak and beech dust especially in conjunction with additives for wood conditioning (chromate, wood preservative). Material containing asbestos must only be treated by specialists.

- Where the use of a dust extraction device is possible it shall be used.

- To achieve a high level of dust collection, use industrial vacuum cleaner for wood and/or minerals together with this tool.
- The work place must be well ventilated.
- The use of a dust mask of filter class P2 is recommended.

Warranty

According to our general terms of delivery for business dealings, suppliers have to provide to companies a warranty period of 12 months for redhibitory defects (to be documented by invoice or delivery note).

Damages due to natural wear, oversteering or improper handling are excluded from this warranty.

Damages due to material defects or production faults shall be eliminated free of charge by either repair or replacement.

Complaints will be accepted only if the tool is returned in non-dismantled condition to the manufacturer or an authorized Eibenstock service centre.

EU Declaration of Conformity

We declare under our sole responsibility that the product described under "Technical Data" is in conformity with the following standards or standardization documents:

EN 60 745-1:2009+A11:2010

EN IEC 63000:2018

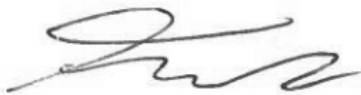
according to the provisions of the directives 2011/65/EU, 2014/30/EU, 2006/42/EG

Technical file (2006/42/EC) at:

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