

# TFP 200 Scarifier 2021 Operating Guide



**1. PPE MUST** be worn at all times

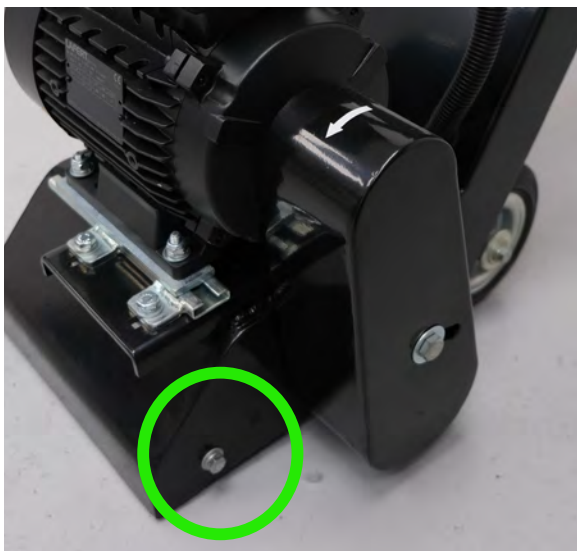
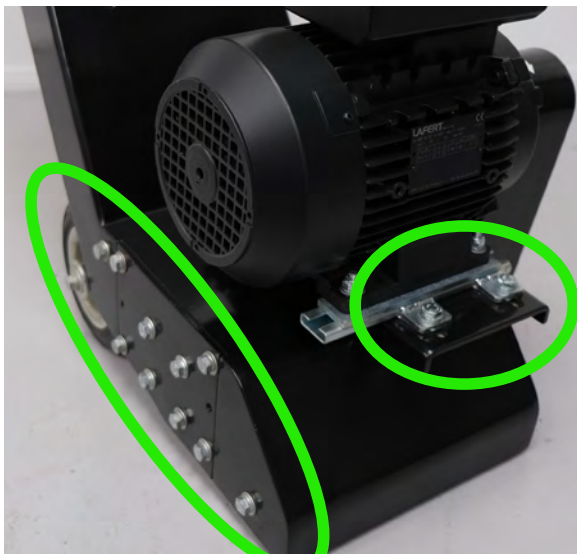


**2. DO NOT** attach power

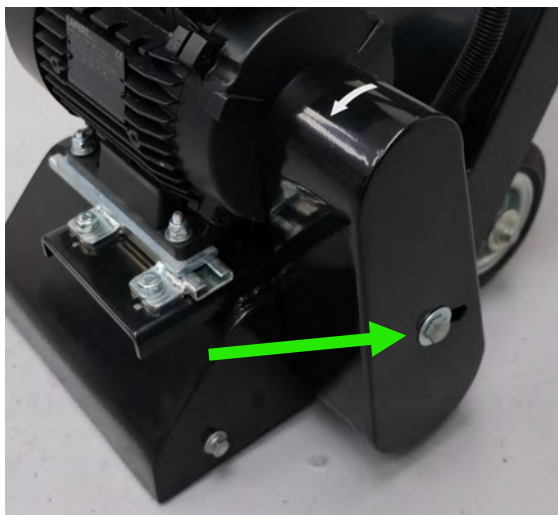
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**3.** Check that all bolts are **TIGHT!**



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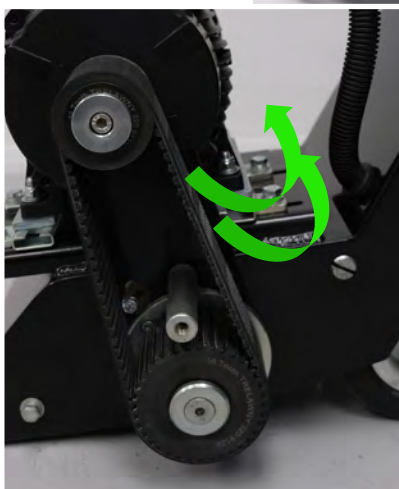
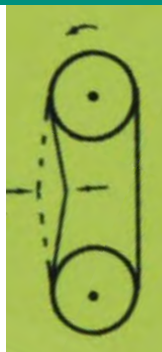
4. Remove belt  
Remove single  
bolt



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## 5. Drive belt tension

**13MM FREE PLAY**



**5a.** Adjust belt tension  
Release bolts

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**5b.** Move motor back and forth

**5c.** Retighten bolts



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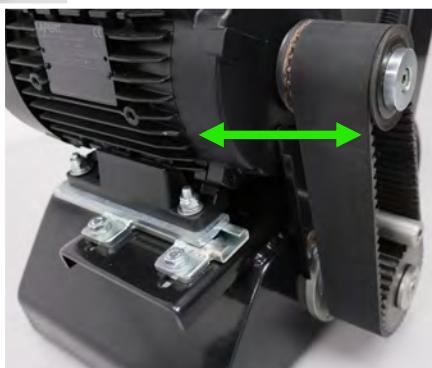
**6a.** Adjust belt on spool

Check alignment



**6b.** Release bolts

**6c.** Move motor sideways



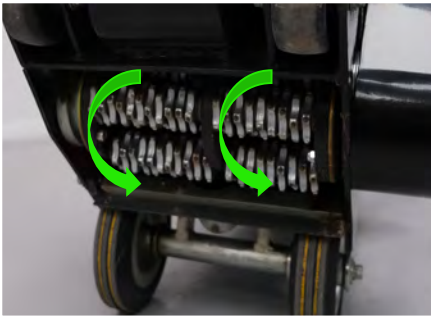
**6d.** Retighten bolts

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- 7.** Replace belt cover  
**DO NOT OPERATE**  
**WITH COVER**  
**REMOVED!**

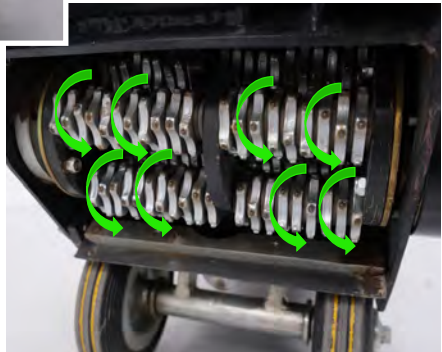


- 8a.** With machine on its back, check that drum and cutters are in place



- 8b.** Check for slow drum spin

- 8c.** Check each disc spin

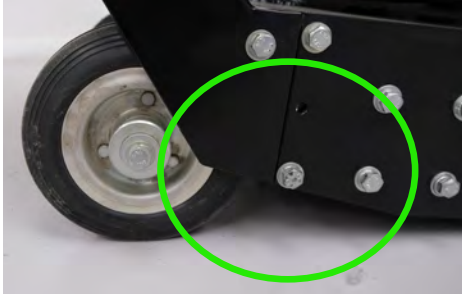


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- 9.** Attach vacuum hose



- 10a.** Adjust drum height



- 10b.** Turn handle to lower drum



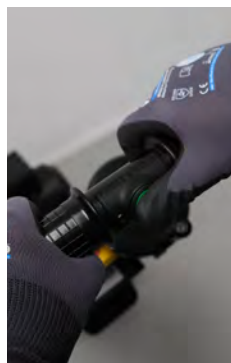
- 11.** Attach power cable





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**12a.** To start:  
Engage  
push on/off  
button



**12b.** Press on

**13.** Turn  
emergency  
off button to  
point to 'On'



**14.** To begin: lower the drum to the floor surface

Drum must  
freely rotate

Cutter discs  
must freely  
rotate



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- 15.** Turn to lock height of drum in place



- 16.** To stop cutting: lift drum so it is no longer in contact with the floor



- 17.** To stop machine: turn emergency off switch to 'Trip'

