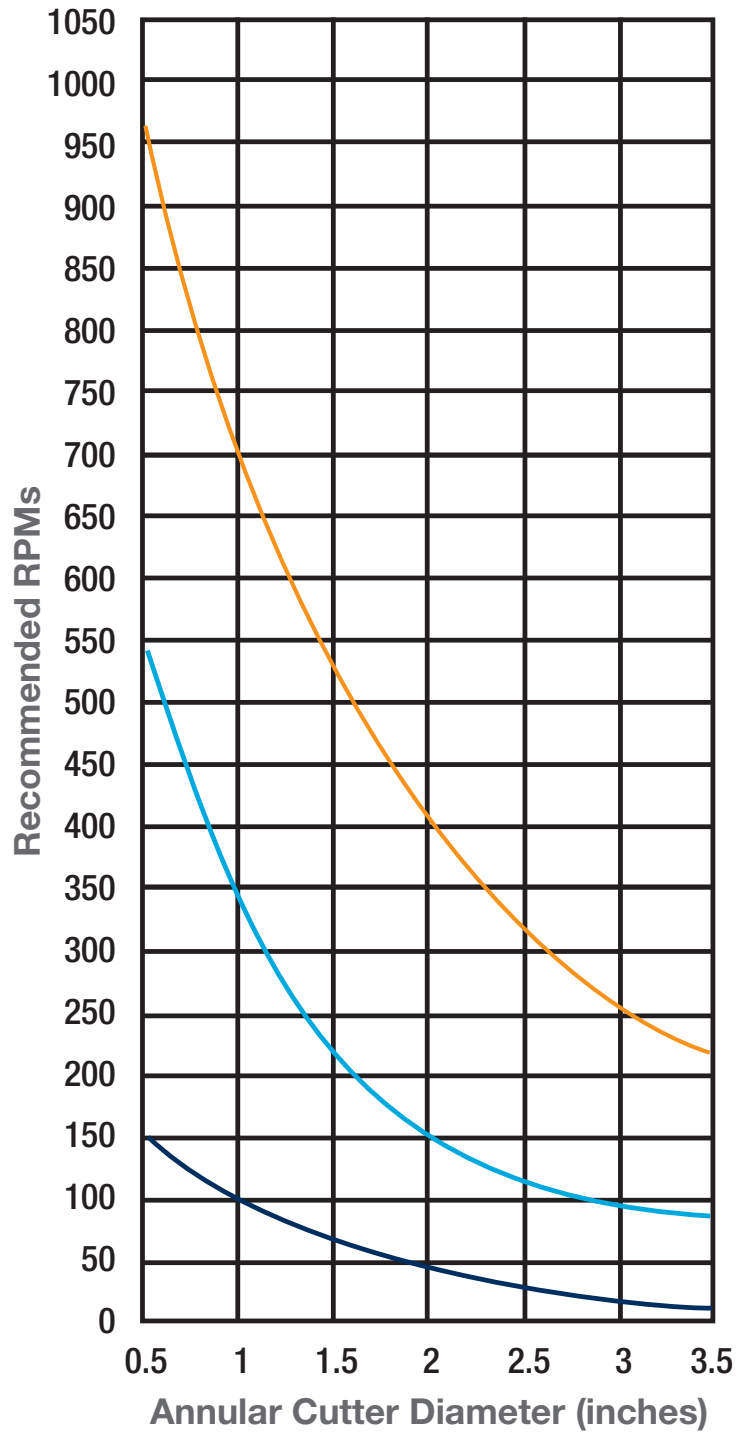


High Speed Steel Annular Cutter Recommended Speed

*Recommended Feed Rate:
.002 - .004 inches per revolution*



Aluminum

200 ft./min.

Mild Steel (Carbon)

80 ft./min.

Stainless Steel

30 ft./min.